

CENTRE FOR TEXTILE SCIENCE AND ENGINEERING

TEST REPORT

Report Number

25-0174-02

Report Date

12/03/2025

Reference

Rubato (m)

Customer

Sommer Needlepunch (m) 341 Rue de la Mairie 59780 Baisieux **FRANCE**

Test report 25-0174-02 modifies test report 25-0174-01 from 12/03/2025. Modifications are denoted by (m)

The customer Condor Carpets asked to provide a report mentioning Sommer Needlepunch and the quality name Rubato.

The results only apply to the tested samples. Ghent University is not responsible for the sampling. Ghent University holds no responsibility for information provided by the client (denoted by (ci)). Results from test methods denoted by * are ISO 17025 accredited, cf. Belac 055-test. Conclusion, comments and opinions denoted by * are ISO 17025 accredited, cf. Belac 055-test. For accredited tests, measurement uncertainty is available upon request.

When checking conformity, measurement uncertainty is not taken into account, unless otherwise stated. Standard-required information that - to enhance readability - is not included in the report, can always be requested. This report is only valid when it is digitally signed.

This report can be shared only in its complete and unaltered form and in consent with the customer





CTSE

Contact: Didier Van Daele | e-mail: FloorAndFire@ugent.be

MATERIAL and INFORMATION

| Name ^(ci) | Date of receipt |
|------------------------------------|-----------------|
| Rubato | 19/02/2025 |
| Backing: Woven | |
| Pile fibre composition: PP | |
| Nominal mass: 880 g/m ² | |

OBJECTIVE

Determination of the fire behaviour.

METHODS and CONDITIONS

Ignitability - Single flame

Standard: ISO 11925-2 (2010)*

Specimen: The specimen is not cleaned before the test.

The strictest test condition is chosen as default: the specimen is put

loose laid on a fibre cement board (according to EN 13238). Together they are mounted vertically into the test frame.

Method: A surface flame attack is applied during 15 s. Time of burning

and/or glowing are observed, as well as whether the flame tip reaches the 150 mm boundary line above the flame application

point within 20 s after the start of the test.

In order to meet the requirements for the class Efl, the boundary line should not be reached for any of the specimens tested.

Number of tests: 6

Conditioning samples: 23 ± 2 and 50 ± 5 % R.H.

Disclaimer: The test results relate to the behaviour of the test specimens of a

product under the particular conditions of the test. They are not intended to be the sole criterion for assessing the potential fire

hazard of the product in use.

Fire behaviour - radiant panel

Standard: EN ISO 9239-1 (2010)*

Specimen: The specimen is put loose laid on a fibre cement board (according

to EN 13238).

The specimen is not cleaned before the test.

Method: During the test, the specimen is irradiated by a gas radiator at an

angle of 30° . A small flame is used to ignite the specimen. The specimen is ignited during 10 minutes. In case of inflammable specimens, the test lasts until the flame is extinguished, but 30 minutes at the most. The criterion is the burned length, from which

the critical radiant flux is deduced using a calibration curve.

The average flux values are rounded to the nearest 0.2 (kW/m²) as

specified in ISO 9239-1

Number of tests: 4

Conditioning samples: 23 ± 2 and 50 ± 5 % R.H.

Disclaimer: The test results relate to the behaviour of the test specimens of a

product under the particular conditions of the test. They are not intended to be the sole criterion for assessing the potential fire

hazard of the product in use.

The tests were finished in week 10/2025.



CTSE

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RESULTS

Ignitability - Single flame Test Date: 11/03/2025

Lengthwise

| Test piece | Burning time (min:s) | After glowing time (min:s) | 150 mm reached within 20 s |
|------------|----------------------|----------------------------|----------------------------|
| 1 | 00:16 | - | No |
| 2 | 00:17 | - | No |
| 3 | 00:16 | - | No |

Crosswise

| Test piece | Burning time (min:s) | After glowing time (min:s) | 150 mm reached within 20 s |
|------------|----------------------|----------------------------|----------------------------|
| 1 | 00:16 | - | No |
| 2 | 00:16 | - | No |
| 3 | 00:17 | - | No |

Fire behaviour - radiant panel Test Date: 07/03/2025

| Direction of test piece: | Crosswise | Lengthwise | Lengthwise | Lengthwise | Average of the test pieces Lengthwise |
|---|-----------|------------|------------|------------|--|
| Flame spread after 10 min (mm) | 170 | 220 | 50 | 230 | |
| Flame spread after 20 min (mm) | 170 | 220 | 60 | 240 | |
| Flame spread after 30 min (mm) | 170 | 220 | 60 | 240 | |
| Flame spread after extinction (mm) | 170 | 220 | 10 | 240 | |
| Flame time | 12min 10s | 12min 10s | 12min 10s | 12min 10s | |
| Critical heat flux CHF at extinction (kW/m²) | 10 | 9.4 | >11 | 8.8 | 9.8 |
| Total smoke production at end of test (%.min) | 25 | 57 | 29 | 74 | 53 |

Didier Van Daele

Head of Floor covering and Fire Tests

Enclosure to Test report 25-0174-02

Classification EN 13501-1

Warning: As such, this statement cannot be used for CE labelling purposes, because an additional classification report according to EN 13501-1 is required.

| Classification | EN 11925-2 (Ignition time 15 s) | ISO 9239-1 (test time = 30 min) | Result |
|----------------|------------------------------------|------------------------------------|--------|
| | Fs after 20 s | Critical flux | |
| B fl | Fs ≤ 150 mm | ≥ 8.0 kW/m² | X |
| C fl | Fs ≤ 150 mm | ≥ 4.5 kW/m² | |
| D fl | Fs ≤ 150 mm | ≥ 3.0 kW/m² | |
| E fl | Fs ≤ 150 mm | No demand | |
| Ff | No demand | No demand | |

Additional classification in relation to smoke production

| Smoke development | Class | Result |
|-------------------|-------|--------|
| < 750%.min | s1 | x |
| > 750%.min | s2 | |